



SCOPE OF ACCREDITATION

Welding

Oak Ridge Tool Engineering
1000 Clearview Court
Oak Ridge, TN 37831

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev F - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 30 April 2017)

AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement H – Preheat / Interpass temperature control (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

AC7110/5S Rev E - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used on/after 17 September 2017)

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AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)

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